

## **Diaphragm Valves**

#### Index

| Safety Warning            | Inside Front Cover |
|---------------------------|--------------------|
| 2-way Diaphragm Valves    | 1                  |
| Pneumatic Actuated Valves | 4                  |
| DV1 Series-               |                    |
| How to Order Matrix       | 7                  |
| Disclaimers               | Inside Back Cover  |





# **bla** valves



CRANE Instrumentation & Sampling, Go Regulator PO Box 4866 • Spartanburg, SC 29305-4866 (864) 574-7966 • www.goreg.com

#### For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. When selecting products, the total system design must be considered to ensure safe, trouble-free performance. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

Contact your authorized GO Regulator sales and service representative for information about additional sizes and special alloys.

#### **SAFETY WARNING:**

GO Regulator products are designed for installation only by professional suitably qualified licensed system installers experienced in the applications and environments for which the products are intended. These products are intended for integration into a system. Where these products are to be used with flammable or hazardous media, precautions must be taken by the system designer and installer to ensure the safety of persons and property. Flammable or hazardous media pose risks associated with fire or explosion, as well as burning, poisoning or other injury or death to persons and/ or destruction of property. The system designer and installer must provide for the capture and control of such substances from any vents in the product(s). The system installer must not permit any leakage or uncontrolled escape of hazardous or flammable substances. The system operator must be trained to follow appropriate precautions and must inspect and maintain the system and its components including the product(s) and at regular intervals in accordance with timescales recommended by the supplier to prevent unacceptable wear or failure.

# **GO**<sub>REGULATOR</sub>, INC.

## **DV1** Series

#### 2-Way Diaphragm Valves

The DV1 Series Diaphragm Valves are totally free of springs, bellows, packing, o-rings and lubricants in the process wetted area. Metal-to-metal seals to atmosphere ensure that there is no transport of undesirable elements into the flow stream, and no escaping of process material into the atmosphere. Elgiloy<sup>®</sup> diaphragms ensure the utmost in corrosion resistance and extend overall valve life.





| Typical Applications                                    | Features & Benefits  |  |
|---|--|--|
| Analytical Instrumentation                              | <ul> <li>2-way on/off control</li> </ul>   |  |
| Petrochemical   | Metal-to-metal seals to atmosphere to prevent  |  |
| Pharmaceutical  | leakage  |  |
| Chemical  | Wide variety of materials for virtually all applications   |  |
|   | • No dynamic O-rings, springs, or lubricant in wetted  |  |
|   | flow path to eliminate sample contamination  |  |
| <ul> <li>Very low internal volume (0.16 cc)*</li> </ul> |  |  |
|   | <ul> <li>Manual ¼-plus turn or pneumatic actuation</li> </ul>  |  |
|   | <ul> <li>Pressures from vacuum (50 torr) to 3600 psig<br/>(248 bar)**</li> </ul>   |  |
|   | • 40µ sintered stainless steel air inlet filter extends  |  |
|   | life of pneumatic actuator   |  |
|   | <ul> <li>* Internal volume in machined passages of the valve body<br/>between mounting surface and sealing diaphragm(s).</li> <li>** Valves cleaned for oxygen service are limited to 3000 psig</li> </ul> |  |

(207 bar).

#### Manual <sup>1</sup>/4-plus Turn Valves



| Technical Data         |   |
|------------------------|---|
| BODY                   | 316L stainless steel, MONEL <sup>®</sup> and HASTELLOY <sup>®</sup> C-276 |
| SEATS                  | PCTFE and PEEK™   |
| DIAPHRAGMS             | Elgiloy <sup>®</sup> AMS 5876   |
| ORIFICE SIZE           | 0.110" (2.8 mm)   |
| FLOW CAPACITY          | 0.17 Cv   |
| VALVE INTERNAL VOLUME* | 0.16 cc   |
| LEAKAGE                | $1 \times 10^{-9}$ cc/sec helium (inboard)                                |

\* Internal volume in machined passages of the valve body between mounting surface and sealing diaphragm(s).

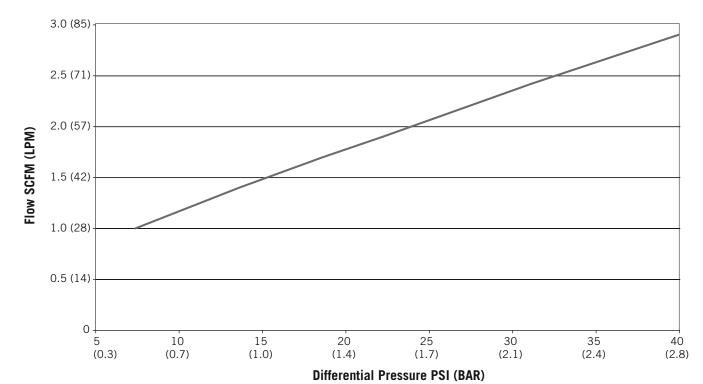
#### **Operating Pressures**

| <b>OPERATING PRESSURE*</b> | Vacuum (50 torr) to 3600 psig (248 bar) |
|----------------------------|---|
| PROOF PRESSURE             | 7200 psig                               |
| BURST PRESSURE             | 14,400 psig (497 barg)                  |

\* Valves cleaned for oxygen service are limited to 3000 psig (207 bar).

#### **Operating Temperatures**

| SEAT MATERIAL | 1/4-PLUS TURN TEMPERATURE              |
|---------------|--|
| PCTFE         | -40° F to +212° F (-40° C to +100° C)  |
| PEEK™         | -40° F to +400° F (-40° C to +204 ° C) |



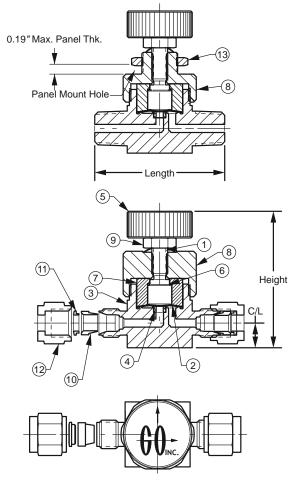
#### Pressure vs. Flow Curve

#### **Materials of Construction**

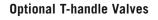
| #  | PART               | MATERIALS   |
|----|--------------------|---|
| 1  | Stem               | 17-4PH stainless steel, condition H900                                  |
| 2  | Diaphragm*         | Elgiloy®AMS 5876  |
| 3  | Body*              | 316L stainless steel, MONEL <sup>®</sup> , HASTELLOY <sup>®</sup> C-276 |
| 4  | Seat*              | PCTFE, PEEK™  |
| 5  | Handle             | 316 stainless steel   |
| 6  | Thrust plug        | Brass   |
| 7  | Diaphragm retainer | 316 stainless steel   |
| 8  | Bonnet             | 316L stainless steel, MONEL <sup>®</sup> , HASTELLOY <sup>®</sup> C-276 |
| 9  | Handle nut         | 18-8 stainless steel  |
| 10 | Front ferrule*     | 316L stainless steel, MONEL <sup>®</sup> , HASTELLOY <sup>®</sup> C-276 |
| 11 | Rear ferrule       | 316L stainless steel, MONEL <sup>®</sup> , HASTELLOY <sup>®</sup> C-276 |
| 12 | Nut                | 316L stainless steel, MONEL <sup>®</sup> , HASTELLOY <sup>®</sup> C-276 |
| 13 | Panel-mount nut    | 316L stainless steel, MONEL <sup>®</sup> , HASTELLOY <sup>®</sup> C-276 |

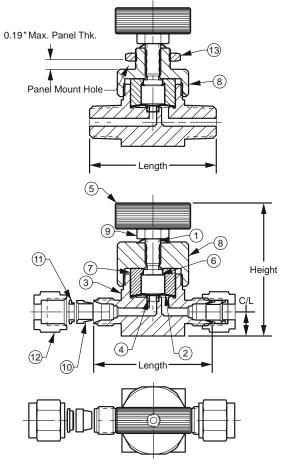
\*Wetted components





Top view





Top view

#### **Dimensions**

Manual <sup>1</sup>/<sub>4</sub>-plus Turn Valves

| END CONNECTION                                  | LENGTH | HEIGHT  | HANDLE RADIUS | C/L CENTER LINE | PANEL MOUNT HOLE | PANEL MOUNT THICK |
|---|--------|---------|---------------|-----------------|------------------|-------------------|
| 1/4" MNPT                                       | 2.00″  | 2.44″   | 0.90″         | 0.38″           | 0.57″            | 0.19″             |
| 1/4" FNPT                                       | 2.00″  | 2.44″   | 0.90″         | 0.38″           | 0.57″            | 0.19″             |
| <sup></sup> <sup></sup> ‰″ GYROLOK <sup>®</sup> | 1.71″  | 2.44″   | 0.90″         | 0.38″           | 0.57″            | 0.19″             |
| 1/4" GYROLOK®                                   | 1.87″  | 2.44″   | 0.90″         | 0.38″           | 0.57″            | 0.19″             |
| 1/4" NPT extended                               | 3.15″  | 2.44″   | 0.90″         | 0.38″           | 0.57″            | 0.19″             |
| 6mm GYROLOK <sup>®</sup>                        | 47.5mm | 61.98mm | 22.86mm       | 9.65mm          | 14.48mm          | 4.83mm            |
| 8mm GYROLOK®                                    | 47.5mm | 61.98mm | 22.86mm       | 9.65mm          | 14.48mm          | 4.83mm            |

#### **Pneumatic Actuated Valves**



| Technical Data         |  |  |  |
|------------------------|--|--|--|
| BODY                   | 316L stainless steel, MONEL <sup>®</sup> and<br>HASTELLOY <sup>®</sup> C-276 |  |  |
| SEATS                  | PCTFE, PEEK™   |  |  |
| DIAPHRAGMS             | Elgiloy®AMS 5876   |  |  |
| ORIFICE SIZE           | 0.110" (2.8 mm)  |  |  |
| FLOW CAPACITY          | 0.17 Cv  |  |  |
| VALVE INTERNAL VOLUME* | 0.16 cc  |  |  |
| LEAKAGE                | $1 \times 10^{-9}$ cc/sec helium (inboard)                                   |  |  |

\* Internal volume in machined passages of the valve body between mounting surface and sealing diaphragm(s).

#### **Operating Pressures Ratings**

|                         | SMALL DIAMETER      | MEDIUM DIAMETER     | LARGE DIAMETER      |
|-------------------------|---------------------|---------------------|---------------------|
| VALVE WORKING PRESSURE* | Vacuum (50 torr) to | Vacuum (50 torr) to | Vacuum (50 torr) to |
|                         | 500 psig            | 800 psig            | 3600 psig           |
| VALVE PROOF PRESSURE    | 1000 psig           | 1600 psig           | 7200 psig           |
| VALVE BURST PRESSURE    | 2000 psig           | 3600 psig           | 14,400 psig         |

\* Valves cleaned for oxygen service are limited to 3000 psig (207 bar).

#### **Operating Temperatures**

| SEAT MATERIAL | 14-PLUS TURN TEMPERATURE               |
|---------------|--|
| PCTFE         | -40° F to +212° F (-40° C to +100° C)  |
| PEEK™         | -40° F to +400° F (-40° C to +204 ° C) |

#### Air Actuation Pressure Requirements

psig nominal

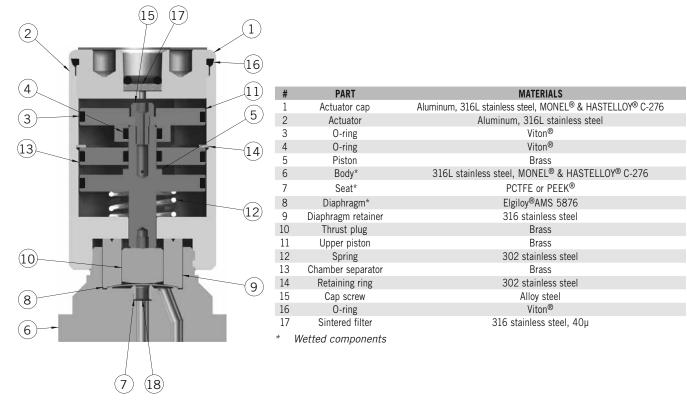
| PRESSURE                              | SMALL DIAMETER   | MEDIUM DIAMETER  | LARGE DIAMETER                            |
|---------------------------------------|--|--|---|
| Valve Operating Pressure              | Vacuum (50 torr) to 500 psig   | Vacuum (50 torr) to 800 psig   | Vacuum (50 torr) to 3600 psig             |
|                                       | (Inlet)  | (Inlet)  | (Inlet)                                   |
| Actuation Pressure<br>Normally Closed | 40 psig (3 bar)<br>(0–250 psig process pressure)<br>40 psig (3 bar)<br>(251–500 psig process pressure) | 40 psig (3 bar)<br>(0–250 psig process pressure)<br>40 psig (3 bar)<br>(251–500 psig process pressure)<br>40 psig (3 bar)<br>(501–800 psig process pressure) | 50 psig<br>(0–3600 psig process pressure) |
| Actuation Pressure                    | 40 psig (3 bar)  | 40 psig (3 bar)  | 50 psig                                   |
| Normally Open                         | (500 psig process pressure)  | (800 psig process pressure)  | (0–3600 psig process pressure)            |

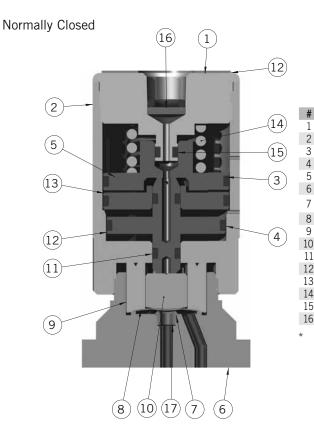
Note: Actuation/Pressure Curves available on the web at www.goreg.com

#### **Dimensions & Materials of Construction**

Dimensions are in inches (millimeters) for reference only and are subject to change.

#### Normally Open





| ŧ | PART               | MATERIALS   |
|---|--------------------|---|
| L | Actuator cap       | Aluminum, 316L stainless steel, MONEL <sup>®</sup> & HASTELLOY <sup>®</sup> C-276 |
| 2 | Actuator           | Aluminum, 316L stainless steel  |
| 3 | O-rings            | Viton®  |
| ł | 0-rings            | Viton®  |
| 5 | Upper piston       | Brass   |
| 5 | Body*              | 316L stainless steel, MONEL <sup>®</sup> & HASTELLOY <sup>®</sup> C-276           |
| 7 | Seat*              | PCTFE (formerly Kel-F <sup>®</sup> ) or PEEK™                                     |
| 3 | Diaphragm*         | Elgiloy <sup>®</sup> AMS 5876   |
| ) | Diaphragm retainer | 316 stainless steel   |
| 0 | Thrust plug        | Brass   |
| 1 | O-ring             | Viton®  |
| 2 | Lower piston       | Brass   |
| 3 | Chamber separator  | Brass   |
| 4 | Spring             | 302 stainless steel   |
| 5 | O-ring             | Viton®  |
| 6 | Sintered filter    | 316 stainless steel, 40µ  |
|   |                    |   |

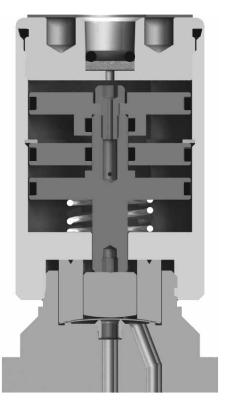
Wetted components

#### **Dimensions**

#### Pneumatic Small Diameter Actuator

| END CONNECTION  | LENGTH         | HEIGHT         | ACTUATOR DIAMETER | C/L CENTER LINE |
|---|----------------|----------------|-------------------|-----------------|
| 1/4" MNPT   | 2.00" (5.1 cm) | 2.75" (7.0 cm) | 1.31" (3.3 cm)    | 0.38" (1.0 cm)  |
| 1/4" FNPT   | 2.00" (5.1 cm) | 2.75" (7.0 cm) | 1.31" (3.3 cm)    | 0.38" (1.0 cm)  |
| <sup></sup> <sup></sup> <sup>™</sup> GYROLOK <sup>®</sup> | 1.71" (4.3 cm) | 2.75" (7.0 cm) | 1.31" (3.3 cm)    | 0.38" (1.0 cm)  |
| 1/4" GYROLOK®   | 1.87" (4.8 cm) | 2.75" (7.0 cm) | 1.31" (3.3 cm)    | 0.38" (1.0 cm)  |
| 1/4" NPT extended   | 3.15" (8.0 cm) | 2.75" (7.0 cm) | 1.31" (3.3 cm)    | 0.38" (1.0 cm)  |
| 6mm GYROLOK®  | 47.5mm         | 69.85mm        | 33.27mm           | 9.65mm          |
| 8mm GYROLOK®  | 47.5mm         | 69.85mm        | 33.27mm           | 9.65mm          |

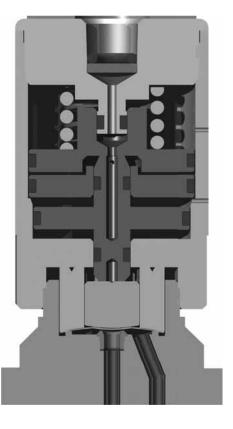
Normally Open



#### Pneumatic Medium Diameter Actuator

| END CONNECTION                                  | LENGTH         | HEIGHT         | ACTUATOR DIAMETER | C/L CENTER LINE |
|---|----------------|----------------|-------------------|-----------------|
| 1/4" MNPT                                       | 2.00" (5.1 cm) | 2.75" (7.0 cm) | 1.56" (4.0 cm)    | 0.38" (1.0 cm)  |
| 1/4" FNPT                                       | 2.00" (5.1 cm) | 2.75" (7.0 cm) | 1.56" (4.0 cm)    | 0.38" (1.0 cm)  |
| <sup></sup> <sup></sup> ₩″ GYROLOK <sup>®</sup> | 1.71" (4.3 cm) | 2.75" (7.0 cm) | 1.56" (4.0 cm)    | 0.38" (1.0 cm)  |
| 1/4" GYROLOK®                                   | 1.87" (4.8 cm) | 2.75" (7.0 cm) | 1.56" (4.0 cm)    | 0.38" (1.0 cm)  |
| 1/4" NPT extended                               | 3.15" (8.0 cm) | 2.75" (7.0 cm) | 1.56" (4.0 cm)    | 0.38" (1.0 cm)  |
| 6mm GYROLOK®                                    | 47.5mm         | 69.85mm        | 39.62mm           | 9.65mm          |
| 8mm GYROLOK®                                    | 47.5mm         | 69.85mm        | 39.62mm           | 9.65mm          |

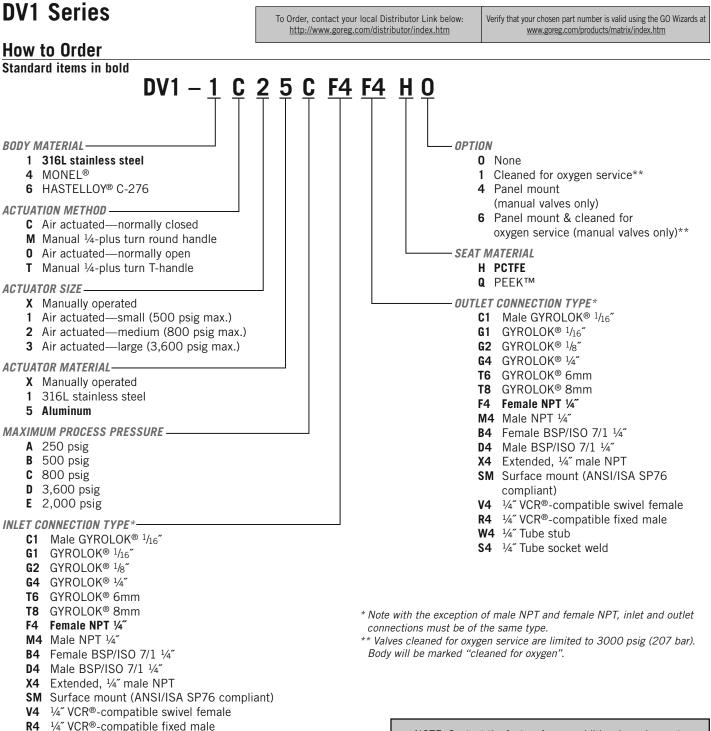
Normally Closed



#### **Pneumatic Large Diameter Actuator**

| END CONNECTION    | LENGTH         | HEIGHT         | ACTUATOR DIAMETER | C/L CENTER LINE |
|-------------------|----------------|----------------|-------------------|-----------------|
| 1/4″ MNPT         | 2.00" (5.1 cm) | 3.25" (8.3 cm) | 2.36" (6.0 cm)    | 0.38" (1.0 cm)  |
| 1/4" FNPT         | 2.00" (5.1 cm) | 3.25" (8.3 cm) | 2.36" (6.0 cm)    | 0.38" (1.0 cm)  |
| ½″ GYROLOK®       | 1.71" (4.3 cm) | 3.25" (8.3 cm) | 2.36" (6.0 cm)    | 0.38" (1.0 cm)  |
| 1/4" GYROLOK®     | 1.87" (4.8 cm) | 3.25" (8.3 cm) | 2.36" (6.0 cm)    | 0.38" (1.0 cm)  |
| 1/4" NPT extended | 3.15" (8.0 cm) | 3.25" (8.3 cm) | 2.36" (6.0 cm)    | 0.38" (1.0 cm)  |
| 6mm GYROLOK®      | 47.5mm         | 82.55mm        | 59.94mm           | 9.65mm          |
| 8mm GYROLOK®      | 47.5mm         | 82.55mm        | 59.94mm           | 9.65mm          |

6 **GO**regulator, inc.



- **W4** <sup>1</sup>/<sub>4</sub>" Tube stub
- **\$4** <sup>1</sup>/<sub>4</sub>" Tube socket weld

NOTE: Contact the factory for any additional requirements.

GYROLOK<sup>®</sup> is a registered trademark of HOKE<sup>®</sup>. Viton<sup>®</sup> is a registered trademark of DuPont Dow Elastomers. MONEL<sup>®</sup> is a registered trademark of Special Metals Corporation. HASTELLOY<sup>®</sup> is a registered trademark of Haynes International, Inc. Elgiloy<sup>®</sup> is a registered trademark of Elgiloy Specialty Metals. PEEK<sup>™</sup> is a trademark of Victrex PLC. www.hoke.com www.dupontelastomers.com www.specialmetals.com www.haynesintl.com www.elgiloy.com www.victrex.com



| Notes |  |
|-------|--|
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |
|       |  |

# **GO**<sub>REGULATOR</sub>, INC.

### **The Small Bore Instrumentation Specialists**



We specialize in small bore instrumentation products up to 2" that deliver benchmark performance quality & safety; provide the broadest array of superior alloy offerings in the market; decades of proven success in a wide range of industries; a roster of "who's who" customers & projects globally; original "Best Solution" engineering & designs; and are focused on continuous improvement in all aspects of our business.

#### **Proudly Distributed By:**



CRANE INSTRUMENTATION & SAMPLING Inc. 405 Centura Ct. Spartanburg, SC 29305, USA

Tel: 1-864-574-7966 PO Box 4866, Spartanburg, SC 29305-4866 USA Crane Co., and its subsidiaries cannot accept responsibility for possible errors in catalogues, brochures, other printed materials, and website information. Crane Co. reserves the right to alter its products without notice, including products already on order provided that such alteration can be made without changes being necessary in specifications already agreed. All trademarks in this material are the property of the Crane Co. or its subsidiaries. The Crane and Crane brands logotype (CENTER LINE\*, COMPAC-NOZ\*, CRANE\*, DEPA\* & ELRO\*, DOPAK\*, DUO-CHEK\*, FLOWSEAL\*, GVROLOK\*, GO REGULATOR\*, HOKE\*, JENKINS\*, KROMBACH\*, NOZ-CHEK\*, PACIFIC VALVES\*, RESISTOFLEX\*, REVO\*, SAUNDERS\*, STOCKHAM\*, TEXAS SAMPLING\*, TRIANGLE\*, UNI-CHEK\*, VALVES\*, WTA\*, and XOMOX\*) are registered trademarks of Crane Co. All rights reserved.